



TANKSAFE INC.

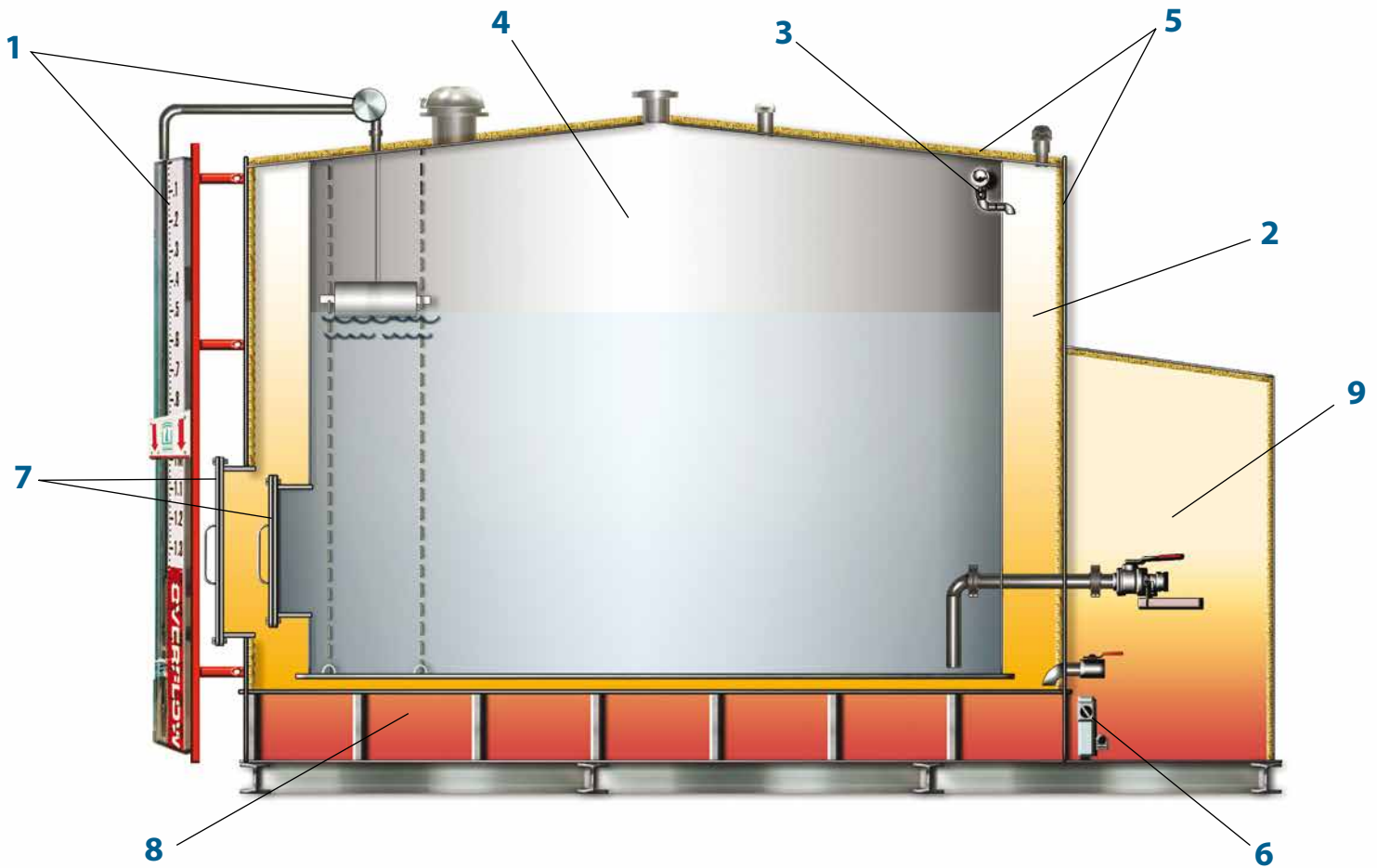


Environmentally Responsible



*Minimize Your
Environmental
Footprint*

TankSafe Design Difference



Since our inception we have continuously innovated and optimized our patented product designs to offer the simplest, most efficient and safest field operation. Every aspect of TankSafe product is explored and scrutinized for improvement opportunities. The result of this process is reflected in the following key features available with our products:

- 1. Quality level gauge system.** Featuring all stainless steel internal float, float cable, and guide cables. Optional sour configuration and with integrated level switches.
- 2. Patented integrated 110% secondary containment.** True useable 110% containment offering highly efficient heating, insulation and physical tank protection.
- 3. Overflow valve assembly.** Allowing overflow into secondary containment (if equipped) in emergency situations.
- 4. High performance chemical / corrosion resistant internal linings.** Premium brand linings to suit every application.
- 5. Closed cell, high density, urethane spray foam insulation.** For efficient, durable, and long lasting thermal protection.
- 6. Patented heating system.** Utilizing explosion proof catalytic (gas) or electric indirect or direct product heating.
- 7. DUAL side entrance manways.** Allowing convenient access while maintaining true secondary containment.
- 8. Elevated base assembly.** For uniform heat distribution and/or simple under floor inspection.
- 9. Attached utility cabinet or building.** For containment and protection of piping, valves, pumps, instrumentation and equipment.

Tanks manufactured to API 12F and API 650 fabrication specifications.

Storage Tanks with Integrated 110% Secondary Containment

Ideal solution for environmentally responsible liquid storage requirements featuring:

- Usable secondary containment via internal overflow capability
- Compliance with regulatory guidelines and environmental directives
- Exclusion of conventional dikes and liners (& associated maintenance)
- Highly efficient peripheral heating system
- Complete portability for simple installation and reduced footprint

Standard sizes: 5 BBL (835 L) - 400 BBL (66,800 L)



Canadian Patent #2,196,941 | U.S. Patent # 6,381,979



Canadian Patent # 2,274,251 | U.S. Patent # 5,971,009

BTEX Condenser Units

Vapour recovery for emission control from glycol dehydration facilities or tank vent sources. Tested and proven to achieve:

- Benzene emission reduction average efficiency of 90%
- Total BTEX emission reduction average efficiency of 93%
- Total liquid recovery average efficiency of 99.7%
- Total flow (total emitted volume) reduction of 60-80%
- Substantial saleable condensate recovery
- Significant total VOC emission reduction efficiency

Standard sizes: 50 BBL (8,170 L) – 200 BBL (32,910 L)

Single Wall Storage Tanks

High quality shop fabricated tanks for trouble free operation in rugged oilfield applications.
Available:

- Carbon steel or stainless steel construction
- High Density urethane foam or fibre w/metal cladding insulation
- Explosion proof heating systems (gas, electric, or heat medium)
- High performance corrosion & chemical resistant linings
- Custom dimensions and/or nozzle configurations

Standard Sizes: 5 BBL (835 L) - 500 BBL (82,000 L)





Split Compartment Storage Tanks

Multiple products storage within a single tank 'footprint':

- Perfect for new /used bulk compressor oils/ coolants
- Ideal solution for multiple bulk chemicals
- Configurable single wall or with 110% containment
- Available insulated and with various heating options
- Optional attached building w/transfer pump assembly

Standard sizes: 15 BBL (5,180 L) - 400 BBL (66,800 L)

Custom Storage Tank Fabrication

Development, design and fabrication to meet unique field requirements

- Turn-key chemical injection tank/pump assemblies
- Retro-fitting / refurbishing of existing tanks
- Non-standard dimensions and/or shaped tanks
- Packaging / skidding with additional equipment and instrumentation



Environmentally Responsible

As the pioneer of the industry's first heated 110% containment Storage Tank, and the industry's first tank mounted Condenser Unit, TankSafe revolutionized and continues to redefine environmentally responsible oilfield storage and emission control.



TANKSAFE INC.

Established in 1996, is a privately owned Alberta based company focused exclusively on the marketing, development, and fabrication of Environmentally Responsible Storage Tanks and Vapour Emission Control Condenser Units. This narrow focus combined with our extensive experience results in extremely high quality, innovative and operator friendly products.

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